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The optimal solution is  $D_1 = 0$ ,  $D_2 = 80$ . The value of the optimal solution is \$6960. Management would not implement this solution because no units of the DI-910 would be produced. Adding the constraint  $D_1 \leq 53.333$ ,  $D_2 \leq 53.333$  and resolving the linear program results in the optimal solution  $D_1 = 53.333$ ,  $D_2 = 53.333$ . The value of the optimal solution is \$6880.

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